



Dart Hawkesbury
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Hawkesbury, ON
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002667

D119-796-021
Job Sheet 166756



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/26/17	0.00	0.00	Start up container	
100	Packaging	1 pcs	10/26/17	0.00	0.00	Packaging1	
110	HandFinish	1 pcs	10/27/17	0.00	6.25	HandFinish4	
120	QC	1 pcs	10/27/17	0.00	0.00	QC5	
130	Packaging	1 pcs	10/27/17	0.00	0.00	Packaging3	
140	QC21-FG	1 Ea	10/27/17	0.00	0.00	QC21	

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork

Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: _____ 2-INSTALL
DECAL D2729-4

130 - Identify and pack for shipping as per PPP D119-796-021 Location: _____ PPP Rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	139x89x35crate 5001113	1	0	0	0
	AN3C46A 500184V	8	175	0	0
	AN3C50A 5001842	16	174	0	0
	AN4C6A 5001840	24	364	0	0
	D119-646-041 5001889	2	1	0	0
	D119-796-151 5002032	1	0	0	0
	D119-796-251 5002019	1	0	0	0
	D2652 5001839	48	744	0	0
	D3407-041 5001838	2	15	0	0
	D3417-5 5001837	4	116	0	0
	D3456-1 5001836	2	40	0	0
	D3672-3 5001835	48	2,040	0	0
	D3672-7 5001834	48	387	0	0
	D3883-1 F163501X1	2	3	0	0
	D3883-2 F162356	2	6	0	0
	D3884-1 F163388X1	2	11	0	0
	D3884-2 5002623	2	17	0	0
	D3886-041 F165385X1	4	35	0	0
	MS21043-3 5001825	24	917	0	0
	MS21043-4 5001824	26	797	0	0
	MS21043-5 5001823	8	95	0	0
	MS21250-05048 5001822	8	127	0	0
	MS21920-28 5001821	2	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
		OTHER : _____							

NAS1149C0332R	5001845	24	2,674	0	0
NAS1149C0432R	5001846	48	1,500	0	0
NAS1149C0532R	5001847	16	239	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 3:23 PM dart.poulin.mario

DART
AEROSPACE

S002667



AW119 Standard Landing Gear Assembly – Standard OEM
Protection

PART NO:
Revision:
Operation:
Quantity:
Change No:

D119-796-021

Start up Operation
1

Mfg Date: 10/26/17
Job No: 166756

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Hawkesbury, ON K64 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					